

Report 2023

## **EeStairs Nederland by**

Compiled on 25-07-2024

## Preface

De Milieubarometer vertaalt gegevens zoals elektriciteitsverbruik en afvalproductie naar grafieken en tabellen die de milieubelasting van het bedrijf inzichtelijk maken. In dit rapport worden de Milieubarometer uitkomsten van EeStairs Nederland by samengevat in enkele grafieken en tabellen.

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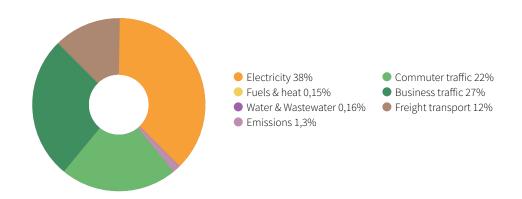
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### CO2

#### Total

### 2023

The pie chart shows the distribution of CO2 emissions over the themes. The larger the slice, the more this theme contributes to the overall CO2 footprint of the company.



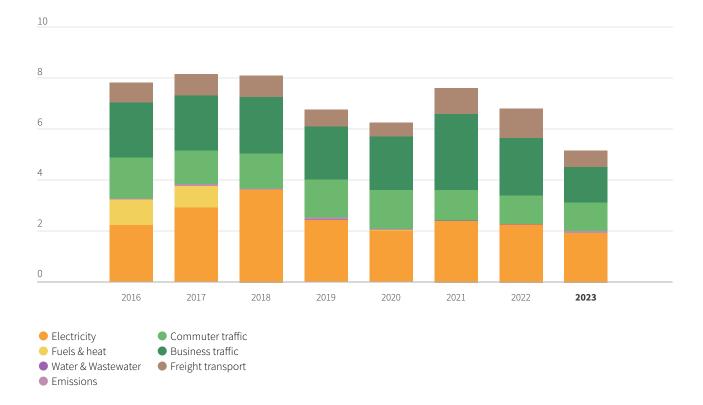
### Multiyear graph - Total per Employees

Tonne CO<sub>2</sub> / fte

This chart is a graphical representation of the CO2 footprint in tonnes of CO2 per year. The larger a theme in this graph, the greater the contribution of that theme to the emission of greenhouse gases. No CO2 emission is allocated to waste.

If CO2 emissions are compensated, the CO2 offset is shown in the blue column.

This graph is calculated per Employees. This makes the outcome less dependent on the size. Therefore the outcome is more comparable to previous years and/or other companies.



# CO2-footprint

## Per Employees - CO<sub>2</sub> Thematically

	CO <sub>2</sub> fo	ootprint EeStairs Nederland by 2	023	
	Theme		CO <sub>2</sub> -parameter	CO₂-equivalent
Electricity				
Self generated electricity - solar	Electricity	3.136 kWh / fte	0 kg CO <sub>2</sub> / kWh	0 tonnes CO <sub>2</sub> / fte
Returned self-generated electricity	Electricity	963 feed-in kWh / fte	0 kg CO <sub>2</sub> / feed-in kWh	0 tonnes CO <sub>2</sub> / fte
Purchased electricity	Electricity	4.303 kWh/fte	0,456 kg CO <sub>2</sub> / kWh	1,96 tonnes CO <sub>2</sub> / fte
			Subtotal	1,96 tonnes CO <sub>2</sub> / fte
Fuels & heat				
Woodchips from own waste wood	Fuels & heat	16,1 GJ/fte	0,474 kg CO <sub>2</sub> / GJ	0,00765 tonnes CO <sub>2</sub> / fte
			Subtotal	0,00765 tonnes CO <sub>2</sub> / fte
Water & Wastewater				
Drinking-water	Water & Wastewater	6,64 m3/fte	0,298 kg CO <sub>2</sub> / m3	$0,00198$ tonnes $\mathrm{CO}_2$ / fte
Wastewater	Water & Wastewater	0,224 PU/fte	29,5 kg CO <sub>2</sub> / PU	0,00660 tonnes CO <sub>2</sub> / fte
			Subtotal	0,00858 tonnes CO <sub>2</sub> / fte
Emissions				
Solvents	Emissions	8,12 kg/fte	8 kg CO <sub>2</sub> / kg	0,0650 tonnes CO <sub>2</sub> / fte
			Subtotal	0,0650 tonnes CO <sub>2</sub> / fte
Commuter traffic				
Public transport	Commuter traffic	433 passenger km / fte	0,02 kg CO <sub>2</sub> / passenger km	$0,00866$ tonnes $CO_2$ / fte
Bicycle and walking	Commuter traffic	917 km / fte	0 kg CO <sub>2</sub> / km	0 tonnes CO <sub>2</sub> / fte
Passenger car	Commuter traffic	5.808 km / fte	0,193 kg CO <sub>2</sub> / km	1,12 tonnes CO <sub>2</sub> / fte
			Subtotal	1,13 tonnes CO <sub>2</sub> / fte
Business traffic				
Electric cars (charging at the company)	Business traffic	153 kWh / fte	0,456 kg CO <sub>2</sub> / kWh	0,0697 tonnes CO <sub>2</sub> / fte
Passenger car (in litres) gasoline	Business traffic	50,4 litre / fte	2,82 kg CO <sub>2</sub> / litre	$0,142$ tonnes $CO_2$ / fte
Passenger car (in litres) diesel	Business traffic	41,4 litre / fte	3,26 kg CO <sub>2</sub> / litre	0,135 tonnes CO <sub>2</sub> / fte
Delivery van (in litres) diesel	Business traffic	314 litre / fte	3,26 kg CO <sub>2</sub> / litre	1,02 tonnes CO <sub>2</sub> / fte
Delivery van HVO bio-diesel from used oil	Business traffic	89,7 litre / fte	0,347 kg CO <sub>2</sub> / litre	0,0311 tonnes CO <sub>2</sub> / fte
			Subtotal	1,40 tonnes CO <sub>2</sub> / fte
Freight transport				
Truck (in litres) diesel	Freight transport	197 litre / fte	3,26 kg CO <sub>2</sub> / litre	0,643 tonnes CO <sub>2</sub> / fte
			Subtotal	0,643 tonnes CO <sub>2</sub> / fte
			CO <sub>2</sub> Emissions	5,21tonnes CO <sub>2</sub> / fte

This CO2 footprint shows how much greenhouse gas is emitted and eventually offset by the purchase of CO2 compensation. CO2 emissions in this footprint are grouped by theme. The footprint also shows which contributes most to CO2 emissions.

## Indicators

		2023
Energy		
Percentage night or off-peak electricity	%	20,0
Electricity consumption per floor area	kWh/m2	
Electricity consumption per Production Volume	kWh/units	
Fuels & Heat & Cold		
Total fuel consumption per Production Volume	m3 gas eq./units	
Heating energy consumption per building volume	m3 gas eq./m3	
Water and waste water		
Tapwater consumption per office staff member	m3/fte	6,64
Waste		
Sorting of waste	%	38,1
Waste per employee	kg/fte	666
Transport		
Fuel consumption road haulage per Production Volume	lt diesel eq./units	
Raw materials		
Raw material 1 per employee	Units/fte	

These indicators translate annual data like 'total electricity' to more comprehensible numbers like 'kWh/m2 floor area' or 'sortingpercentage of waste'. Indicators also enable comparison with the environmental performance of larger or smaller organizations.

## Measures

Industry - Woodworking and Furniture	Status	Year	Erkende maatregel	Moment
Encourage good behavior Basic data - management: general 🖸	CONTINUOU	S		
Energy saving opportunities in construction and conversion Electricity, Fuels & heat - management: general	DONE	2018		
energy Management Electricity, Fuels & heat - management: general	CONTINUOU	S		
Satisfy (recognized) measures Environment and Planning Act Basic data, Business traffic, Commercial waste, Commuter traffic, Electricity, Freight transport, Fuels & heat, Hazardous waste, Passenger transport, Visitor traffic - management: general	CONTINUOU	S		
Effective management and maintenance of mandatory (energy) measures Electricity, Fuels & heat - management: general	DONE	2020	alle EM	Independent
Monitor and analyze energy consumption (power management)  Electricity, Fuels & heat - management: measuring	CONTINUOU	S 2018	₿ GA1	Independent
Switch to (real) green power Electricity - renewable energy 🖸	RESEARCH	2026		
Solar panels (or PV panels) Electricity - renewable energy   ☐	DONE	2017	FK1, GH1	Independent
Ask a dead zone between cooling and heating Electricity, Fuels & heat - building heating, cooling of a building ☑	CONTINUOU	S		
Local exhaust ventilation (LEV) Electricity, Fuels & heat - ventilation 🖸	DONE	2020		
Ventilation outdoor times Electricity, Fuels & heat - ventilation ☑	DONE	2017	GD1	Independent
Frequency controlled fan (dust) extraction Electricity, Fuels & heat - ventilation	DONE	2020	PD6	Independent
Let in daylight through the roof Electricity - <i>lighting</i> ぱ	DONE	2017		
Daylight-responsive lighting control Electricity - lighting ぱ	DONE	2017		
Energy efficient outdoor lighting Electricity - lighting ぱ	DONE	2017		
Energy efficient lighting advertisement Electricity - lighting 🖸	DONE	2017		
Safety lighting Electricity - lighting	DONE	2017		



Industry - Woodworking and Furniture	Status	Year	Erkende maatregel	Moment
Turn off advertising lights at twilight switch and timer Electricity - <i>lighting</i> ぱ	DONE	2017		
Turn off lights by (part of) space Electricity - lighting ☑	DONE	2017		
Control outdoor lights with twilight switch and timer or motion sensor  Electricity - lighting	DONE	2017	戀 FG1, FG2	Independent
Motion detection for lighting Electricity - <i>lighting</i> ぱ	DONE	2017	₫ GF1	Independent
LED emergency lighting Electricity - lighting ぱ	DONE	2017	<b>₫</b> GF15	Natural
Turn off equipment after hours Electricity - electrical devices ☑	CONTINUOUS	5 2017		
Energy efficient electric motor Electricity - electrical devices ☑	DONE	2020	É FC4, FC5	Independent
Reduce office equipment Electricity, Paper (& Commodities) - ict, office, purchasing and inventory management [2]	DONE	2016		
Desktop computers, laptops and computer screens with Energy Star Electricity - ict	START			
Energy efficient UPS (uninterruptable power system) in server room Electricity - ict	START			
Virtualization of servers Electricity - ict ☑	DONE	2016	₩ FI1	Independent
Decommission low-load Uninterrupted Power Supply (UPS).  Electricity - ict 🗹	START		趣 FI3	Independent
Energy efficient cooler for server room Electricity - ict 🗹	START		邀 FI5	Natural
Switch compressor off as much as possible Electricity - compressed air	DONE	2018		
Detect and repair leaks of compressed air Electricity - compressed air	CONTINUOUS	2018		
Increse the compressed air buffer Electricity - compressed air ☑	START		FA1	Independent
Flow pressure regulator in the compressed air network.  Electricity - compressed air 🗹	START		FA3	Independent
Lower temperature of inlet air for the compressor Electricity - compressed air	START	2025	FA4	Independent
HR blow gun or vacuum Electricity - compressed air ぱ	START		FA5	Independent
Vervang de regelklepbediening	START		FA8	Natural

Industry - Woodworking and Furniture	Status	Year	Erkende maatregel	Moment
Electricity - compressed air 🗹				
Optimal control of the compressed air system Electricity - compressed air 🗹	START	2025	FC3	Independent
Frequency controlled vacuum pump Electricity - vacuum network	START		PD8, PG2	Independent
Win heat from ventilation air Fuels & heat - ventilation ぱ	DONE	2017	GD2	Independent
Sustainable heating Fuels & heat - building heating [2]	DONE	2017		
Radiant heating system Fuels & heat - building heating [2]	DONE	2018		
wood Incinerator Fuels & heat - building heating ☑	DONE	2017		
Night temperature Fuels & heat - building heating ☑	DONE	2017		
Temperature sensors climate installation at the right place Fuels & heat - building heating ☑	DONE	2017		
Programmable timer for space heating Fuels & heat - building heating [2]	DONE	2017	GC1	Independent
Weather compensated (central heating) control Fuels & heat - <i>building heating</i> ぱ	DONE	2017	GC3	Independent
Insulate pipes Fuels & heat - (hot) water, reducing energy loss 🗹	DONE	2017	GC4, GE1, PE2	Independent
Large-scale isolation measures Fuels & heat - reducing energy loss   ☑	DONE	2017		
Isolate service doors Fuels & heat - reducing energy loss   ☑	DONE	2017		
Insulate roof Fuels & heat - reducing energy loss   ☑	DONE	2017		
Improve sealing of air leaks Fuels & heat - reducing energy loss   ☑	DONE	2017		
Insulate flat roof Fuels & heat - reducing energy loss ☑	DONE	2017	GB2, GB4, FH8	Independent
Double glazing and low-e glass Fuels & heat - product cooling: cells, reducing energy loss ぱ	DONE	2017	GB5, GB6, FH1	Natural
Make passdoors in large shed or garage doors Fuels & heat - reducing energy loss ☑	DONE	2017	GB8	Natural
insulate appendages Fuels & heat - reducing energy loss ☑  ☐	DONE	2017	₿ GC4, GE1, PE2	Independent
Insulate ducts Fuels & heat - reducing energy loss ☑	DONE	2017	GC5	Independent



Industry - Woodworking and Furniture	Status	Year Erkende maatregel	Moment
Automatically turn-off exhaust of the spray booth Fuels & heat - painting and spraying ぱ	DONE	2017 🐯 PA1, PA4	Independent
Recover heat from spray booth ventilation air Fuels & heat - painting and spraying 🖸	START	PA2	Independent
Keep a solvent registration Emissions - management: measuring ☑	START	2025	
Optimize creation of paints and lacquers Commercial waste, Emissions, Hazardous waste - painting and spraying, waste prevention	START		
Optimize storage and inventory of paints and lacquers Commercial waste, Emissions, Hazardous waste - painting and spraying, purchasing and inventory management, waste prevention	START		
Optimize painting and spraying  Commercial waste, Emissions, Hazardous waste - painting and spraying, waste prevention	<b>DO</b>	2020	
Biodegradable adhesives and adhesives without organic solvents Emissions - adhesives and sealants 🖸	START		
Clean sealing equipment with soap or a knife Emissions, Hazardous waste - adhesives and sealants	START		
Close paint cans Emissions, Hazardous waste - painting and spraying	DONE	2016	
Reduce overspray (with HVLP spray guns) Emissions, Hazardous waste - painting and spraying	DONE	2008	
Waste monitoring Commercial waste, Hazardous waste - management: measuring, waste prevention, waste separation ☑	START		
Bulk packaging for kit Commercial waste - adhesives and sealants, waste prevention 🖸	DONE	2016	
Use wood residues Commercial waste - construction, waste prevention, woodworking 대	DONE	2017	
Reuse packaging Commercial waste - packaging, waste prevention	DONE	2018	
Wood cutting with crosscut installation Commercial waste - waste prevention, woodworking ぱ	DONE	2017	
Plate cutting optimization by computer and automatic beam saw  Commercial waste - waste prevention, woodworking	DONE	2017	
Print and copy two sided  Commercial waste - office, waste prevention	DONE	2016	
Use/ask for returnable pallets  Commercial waste - waste prevention   ☑	DONE	2016	



Industry - Woodworking and Furniture	Status	Year Erkende maatregel	Moment
Use return packaging Commercial waste - waste prevention ☑	DONE	2016	
Reduce paper use Commercial waste - office, waste prevention	START	2025	
Prevent lumber waste  Commercial waste - construction, waste prevention, woodworking ☑	DONE	2017	
Avoid waste wood by finger jointing timber  Commercial waste - waste prevention, woodworking	DONE	2016	
Make agreements with waste collector on waste separation Commercial waste - waste separation ☑	DONE	2016	
Separate (construction and carpentry) wood waste Commercial waste - waste separation	DONE	2017 🎉 *	
Separate collection of white and brown goods Commercial waste - waste separation ぱ	START	- *	Independent
Separate wooden waste (from packaging) Commercial waste - waste separation ぱ	DONE	2017 🎉 *	Independent
Separate collection of plastic Commercial waste - waste separation ☑	START	-	Independent
Separation of metal packaging Commercial waste - waste separation   ☑	DONE	2016 🍇 *	Independent
Separation of paper and cardboard  Commercial waste - waste separation   ☑	DONE	2016 🎉 *	Independent
Separate collection of hazardous waste Hazardous waste - waste separation	DONE	2016 🎉 *	Independent
Use caulking gun optimal Hazardous waste - adhesives and sealants ☑	START		
Reduce discharge of unused adhesives Hazardous waste - adhesives and sealants	DONE	2022	
Reduce packaging of adhesives Hazardous waste - adhesives and sealants	DONE	2022	
Dosing / mixing system for two-component paint Hazardous waste - painting and spraying ぱ	START		
Color mixing system Hazardous waste - painting and spraying ☑	START		
Parking policy Commuter traffic, Visitor traffic - transport: other mobility	DONE	2017	
Mobility budgets Business traffic, Commuter traffic - transport: other mobility	DONE	2016	
Maximize the refund of commuter car kilometers Commuter traffic - transport: less kilometres, transport:	DONE	2016	



Industry - Woodworking and Furniture	Status	Year	Erkende maatregel	Moment
other mobility 🖸				
Services that support the use of bicycles Business traffic, Commuter traffic - transport: other mobility  2	DONE	2017		
Recruitment policy aimed at employees from nearby Commuter traffic - transport: less kilometres 🖸	DONE	2016		
Carpooling Commuter traffic - transport: drive, transport: less kilometres ☑	DONE	2016		
Arrangements to enable less travel days for employees Business traffic, Commuter traffic - transport: less kilometres ぱ	DONE	2016		
Charging station for electric vehicles Business traffic - transport: other mobility   ☑	DONE	2017		
Acquire assignments in the neighbourhood Business traffic, Freight transport - transport: less kilometres	DONE	2016		
Keep tires well inflated Business traffic, Freight transport - transport: drive, transport: fleetmanagement ぱ	CONTINUOU	S		
Lower the rolling and air resistance of vehicles Business traffic, Freight transport - transport: drive, transport: fleetmanagement	CONTINUOU	S		
Fuel-saving equipment Business traffic, Freight transport - transport: fleetmanagement 데	DONE	2016		
Monitor fuel consumption Business traffic, Freight transport - shipping, transport: fleetmanagement ぱ	DONE	2016		
Soot filters on diesel vehicles Business traffic, Freight transport - transport: fleetmanagement ☑	DONE	2016		
Green up your fleet and vehicle maintenance Business traffic, Freight transport - transport: fleetmanagement ぱ	DONE	2016		
Sustainable fuels for passenger cars and vans Business traffic - transport: purchasing vehicles	CONTINUOU	S 2025		
Electric vans Business traffic, Freight transport - transport: purchasing vehicles	RESEARCH			
Electric cars Business traffic - transport: purchasing vehicles	DONE	2020		
Clean and efficient vans Business traffic, Freight transport - transport: purchasing vehicles	DONE	2020		
Routing and / or navigation freight	DONE	2016		



Industry - Woodworking and Furniture	Status	Year Erkend	e maatregel	Moment
Freight transport - <i>transport: drive, transport:</i> fleetmanagement <b>대</b>				
Reduce the air resistance of trucks Freight transport - transport: fleetmanagement ぱ	DONE	2016		
sustainable fuels for trucks Freight transport - transport: purchasing vehicles ☑	CONTINUOUS	2025		
Larger and lighter trucks Freight transport - transport: purchasing vehicles ☑	RESEARCH	2024		
Clean and efficient lorries Freight transport - transport: purchasing vehicles ☑	RESEARCH	2026		

This list shows which of the measures in the Environmeter have already been carried out and which have been planned. Also measures that have not yet been assessed are shown. Measures that are not applicable are excluded from this table.

Measures with the blue 'government label' are 'accepted measures', obligatory for this business sector in the Netherlands. The 'number' and 'moment' als refer to the official list with 'accepted measures'.

Read the complete text on stimular.nl



### DE WERKPLAATS VOOR DUURZAAM ONDERNEMEN

The Environmeter is a product of Stimular Foundation. Stimular translates the growing demand for sustainability into practical tools and working methods for companies, trade associations, governments and healthcare providers. Stimular wants to accelerate the sustainability of companies and organizations by sharing knowledge and experience, for example on stimular.nl/doe-it-zelf. Aim is to show entrepreneurs and managers what their greatest impact on sustainability is and how they can reduce this impact.